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Name: Zoila Cabrera

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Facsimile Number: (571)273-8300

From: Jerry A. Schulman

Regarding Our Matter: S/N 10/820,522  
*May 30, 2006*

Date: *April 10, 2006* Total Pages Sent: 10  
(Including Cover Sheet)

Message:

Ms. Cabrera -  
Here is a draft amendment  
for discussion at our 2pm  
interview tomorrow.

Thank you



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Attorney Docket 10224-2-2

DRAFT

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

APPLICANT:	Joseph L. Arvin	}	
SERIAL NO.:	10/820,522	}	Art Unit 3722
FILING DATE:	04 Apr 2004	}	
TITLE:	Apparatus and Method for Machining Workpieces	}	
			Oakbrook Terrace, Illinois
			May 30, 2006

The Commissioner for Patents  
P.O. Box 1450  
Alexandria VA 22313-1450

## SECOND SUPPLEMENTAL AMENDMENT

In response to the Office Action of November 17, 2005, and as a supplement to the amendment dated March 17, 2006 as supplemented by the first supplemental amendment sent on April 10, 2006, please amend the above-identified application as follows and consider the following remarks:

**Amendments to the Claims** are reflected in the listing of claims which begins on page 2 of the paper.

Remarks begin on page 4.